

X-431 ADAS HD



X-431 ADAS HD

Multi-system Calibration

- Completely Foldable Frame
- Movable & High Precision
- Professional ADAS Calibration Tool for HD



X-431 ADAS HD



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ADAS - Advanced Driving Assistance System

It uses the sensors (Millimeter radar, Lidar, Single\binocular camera and other sensors) installed in the vehicle to induce the surroundings, collect data, identify, detect and track static and dynamic objects during driving. And combines with navigation map data to perform system calculations and analysis, so that drivers can be aware of potential dangers in advance, and effectively increase the comfort and safety of driving.





ADAS Systems

Camera Sensor

- LKA Lane Keeping Assist System
- LDW Lane Departure Warning System
- AVM Around View Monitor System
- NV Night Vision System
- VCW Vehicle Collision warning System

Radar Sensor

- ACC Adaptive Cruise Control
- BSD Blind Spot Detection
- AEB Autonomous Emergency Braking



Supported ADAS Systems





Features



Completely Foldable Design

High Precision

Easy to use

Both the beam and main frame can be folded

Millimeter calibration accuracy

Laser ranging and positioning Support fine-tuning

Features

- Innovative structure design (fully folded, half folded, fully expanded) to meet the demands of storage, movement and calibrate.
- Supports multi-directional fine-tuning, including level, front and back, right and left adjustment. No need to move the device tediously, centering and paralleling in 1 minute.
- Equip with the millimeter precision laser range finder to measure distance without mechanical measurement.
- The lifting height of X-431 ADAS HD can reach 3 meters, suitable for calibrate heavy duty vehicles.
- The target adopts a multi-point hanging way, which is safe, firm and not easy to fall off.
- New upgraded Aluminum Alloy material for durable use.



Features







Fully Folded

Half Folded

Fully Expended



Components and Configuration



Components



Main Frame

Targets

Accessories



Components











Laser Placement Seat



Wheel Clamp

Ranging Panel LAC09-01 Mounting Plate LAC09-03





Functions & Usage



When do you need ADAS calibration?

1. The sensor control unit has been repaired or replaced. (The ACC radar/front camera has been replaced)

- 2. The sensor installation is incorrect.
- 3. The sensor position has been changed.
- 4. The windshield/bumper has been removed, repaired or replaced.
- 5. Chassis structure has been changed/adjusted.

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Dynamic Calibration

It doesn't require an ADAS calibration tool, but requires a test drive at a prescribed steady speed in a clear lane markings road with straight lines under favorable weather conditions. It requires professional diagnostic software with a scan tool to initiate the learning process and fulfill the calibration procedures.





Static Calibration

It is performed by an ADAS calibration tool frame and targets. A static calibration requires professional diagnostic software with a scan tool to fulfill the calibration procedures. Before a static calibration, the work station should prepare a standardized area to get started. If not a qualified work area in normal conditions, it will affect the accuracy of the calibration.



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Preparation





Preparation for ADAS calibration

- 1. No damage of vehicle sensors.
- 2. No deformation of sensor frame.
- 3. Ensure the tire are properly inflated.
- 4. Apply the parking brake and keep the doors closed.

5. Ensure that the coolant and oil of the vehicle within the recommended range, and fill up the fuel tank. Make sure no passengers or goods in the vehicle.

6. Connect the scan tool to vehicle, make sure no DTCs exist except ADAS related fault codes.

7. Please use the correct targets and distance parameters according to the operation guide.

8. Please do not lean on the vehicle during the calibration process.



Preparation



Preparation for calibration area:

 Enough space around the vehicle and level work area are required to complete the calibration procedures. (Suggest calibration area 5m*9m).

- 2. No large obstacles in the work area.
 - 3. No light intrusion to the targets
 - 4. No light intrusion to the front camera area.
 - 5. No wind intrusion to sway or move the targets.



Vehicle Coverage

DYNAMIC CALIBRATION

VOLVO, RENAULT, MAN, IVECO, DUFF, ISUZU, BENZ, SCANIA (To be continued...)

STATIC CALIBRATION (Coming soon)

MAN, IVECO, VOLVO, NISSAN, ISUZU, BENZ, RENAULT, SCANIA (To be continued...)

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Vehicle Coverage Inquiry

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2	3C - Lane Change Assistant	LAC05-04	Static Calibration		
3	A5 - Front Camera	LAM01-02	Static Calibration		
4	Camera System Rear View	LAC02-03	Static Calibration		
5	Camera System Rear View	LAC04-04	Static Calibration		

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5	AUDI		Q7	Camera System Rear View	
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7	SKODA		Kamiq	Camera System Rear View	
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Step 1 -- Reset the device

Check the following positions and reset.

- ① Parallel fine-tuning position
- ② Left and right fine-tuning position
- ③ Front and rear fine-tuning position

Step 2 -- **Condition 1** The method of measuring from vehicle head to target



Install the wheel clamp and ranging panel
1. Install the wheel clamp ① on vehicle left
and right coaxial rear wheels, and ensure
that the spirit level ② is centered.
2. Place Ranging panel LAC09-01 in front of

vehicle and make sure it is close to the bumper and parallel to vehicle.



Step 2 -- Condition 2 The method of measuring from camera to target



Install the wheel clamp and ranging panel 1. Install the wheel clamp ① on vehicle left and right coaxial rear wheels, and ensure the spirit level ②.

2. Place **Ranging panel LAC09-01** on the side of the front camera and make sure it is perpendicular to the vehicle body.

Step 2 -- Condition 3 The method of measuring from the front wheel to target



Install the wheel clamp and ranging panel 1. Install the wheel clamp ① on vehicle left and right coaxial rear wheels, and ensure the spirit level ②.

2. Place **Ranging panel LAC09-01** at the center of the vehicle front wheels and make sure it is perpendicular to the front wheels.



Step 3 -- Determine the distance of device placement



1. Hang the Mounting plate LAH05-01 to

make its centering mark is aligned with the center of beam.

2. Install and turn on the Central laser

LAC09-02, place the device to the front of vehicle, so that the laser line irradiates on the center of vehicle.



Step 3 -- Determine the distance of device placement



3. Install the range-finder ① on the beam, the range-finder ① is on the same side of **Ranging panel LAC09-01**. Turn on the rangefinder so that the laser spot irradiates on the **Ranging panel LAC09-01**.
4. Move the device back and forth to make the value of range-finder ① is L, L= .

Step 3 -- Determine the distance of device placement



5. Observe the spirit level ②, rotate the base adjustment knob ③, and lock the moving wheels after the device is leveled. *Note: If the laser spot cannot be irradiated on the ranging panel, adjust the device height.*

Step 4 -- Adjust the device to be parallel to the vehicle and centered



Turn on and move the range-finder ②
 on both sides of the beam so that the laser spot irradiates on the wheel clamp panel.
 Adjust the parallel fine-tuning knob ③

2. Adjust the parallel fine-tuning knob (3) to make the values of range-finder (2) on both sides consistent (allowed tolerance: ± 1 mm).

Step 5 -- Adjust the device to be parallel to the vehicle and centered



 Adjust the left and right fine-tuning knob ① to make the <u>Center laser LAC09-</u>
 <u>02</u> irradiate the center of vehicle.
 Turn off and remove the <u>Center laser</u>
 LAC09-02.



Step 6 -- Install the target



Big Target

1. Use the target LAH01-____, align the

target with the slot, and hang the target as

shown in the figure.

Note: The specific target is adjusted according to the vehicle type software



Step 7 -- Adjust the height



1. Turn on the altitude range-finder ① and adjust the device height to make the value of altitude rangefinder ① is H, H=_____. *Note: Please make sure that the laser irradiation area is free of water stains and other reflective objects that affect*

the measurement results.



Step 8 – Start calibrating



Situation 1: Identify the second position

Adjust the front and rear fine-tuning knob ①, move the position back by the

distance L, L=_____.



Step 8 – Start calibrating



Situation 2: Identify the first position

 Move the device forward to the front of the bumper to make the distance between the center of the front camera and the target is L= .



Step 8 – Start calibrating



Situation 2: Identify the second position

1. Adjust the front and rear fine-tuning knob (1), move the position back by the distance L, L= \cdot .



Q & A

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THANK YOU



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